053701-10, 053703-10

All-in-1 Fuel Tank Combo Package

Outboard Engine Type: Universal

SIERR

Installation Manual

USA and Canada

Service center and dealer locations

Visit: www.sierraparts.com

Service Office Dometic 1 Sierra Place Litchfield, IL 62056-3029 877-663-8396 (option 1)

This product fits the following two-prong engines: Johnson/Evinrude (most models), Mercury (1998 and newer), Yamaha (most models and 1997 and older Mercury)

Scope of Delivery

Quantity
1
1
1
1
1
1
1

Recommended Tools

Flat-bladed screwdriver	Leak detection fluid or a solution of diluted dish washing soap
Lubricant	
Open end wrench	

Installation

WARNING: FIRE AND/OR EXPLOSION HAZARD. Failure to obey the following warnings could result in death or serious injury:

- Do **not** use the product leaks if are detected. Failure to obey this warning could result in death or serious injury.
- Check your fuel system for leaks and wear every time before use.
- Disconnect the fuel line assembly from the tank when it is stored or not in use.



1 Components

- (1) EPA/CARB approved primer bulb
- 1/4 in. NPT tank connector
- ③ Stainless steel hose clamp
- (4) Yamaha engine fitting (blue)
- 5 Mercury engine fitting (white)
 - (6) Johnson/Evinrude engine fitting (red)
- (7) Hose barb
- (8) Quick disconnect fuel line fitting

- To avoid cross threading, carefully thread the 1/4 in NPT tank connector with white sealant on its threads by hand in a clockwise motion until it is seated in the tank.
- 2. Check for leaks by spraying or brushing a thin solution of leak detection fluid on the connection and watching for air bubbles.
- 3. Tighten the connection, if needed.
- 4. Connect the universal quick disconnect fuel line fitting to the tank connector.
- 5. Check to make sure the flow arrow on the primer bulb points to the engine.
- 6. Choose the correct fuel line connector for the engine model and year.
- 7. Slide the stainless steel hose clamp onto the fuel line hose.
- 8. Lubricate the hose barb and push the correct fuel line connector into the fuel line hose.
- 9. Slide the stainless steel hose clamp towards the hose barb until it is one full width of the clamp away from the fuel line connector.
- 10. Tighten the screw on the stainless steel hose clamp.

Cancer and Reproductive Harm www.P65Warnings.ca.gov